



Innovations in Precast, Drainage
& Wastewater Products



Zabel®
A Division of Polylok Inc.

3 Fairfield Boulevard, Wallingford, Connecticut 06492

Office: 1-877-765-9565 Fax: 203-284-8514

email: sales@polylok.com

Web site: www.polylok.com

Specification for Polylok VI watertight pipe connector seal

A flexible pipe connector seal that meets or exceeds the specifications of ASTM C-923, ASTM C- 1644-06 and ASTM 1227 as manufactured by Polylok, Inc. of Wallingford, Connecticut.

The flexible pipe connector shall be cast-in and be the primary entry or exit connector to assure watertight integrity of the pipe connection in the structure. The flexible pipe connector material shall be manufactured of rubber base material EPDM or equal.

The flexible pipe connector will be secured with an adjustable stainless steel series 300 non-magnetic stainless steel. The clamp will be installed on the outer portion of the seal and torque the adjustment screw securely to insure the flexible pipe connector is firmly compressed onto the pipe to insure a watertight connection.

The installation of the flexible pipe connector into the structure and external pipe into the connector shall be in strict conformance with the recommendations of the manufacturer. The seal shall be cast into a concrete structure built to ASTM 1227 guidelines and use the mandrel / seal combination supplied by the manufacturer.

